



Revision Date: 9/25/2025

Citadel Flooring Multi Component Product Information Sheet

354982 CIT EP 55 1-GL 1PK BLK is a multi component product composed of the following individual chemical components:

353931 W FL BLK9 6500HS BR PRMR BLACK

354982B CITADEL EPOXY RESIN

SDSs for each component follow this cover sheet.

Transportation Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	N.A.	N.A.	N.A.
Proper Shipping Name:	Not Regulated	Not Regulated	Not Regulated	Not Regulated
Hazard Class:	N.A.	N.A.	N.A.	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	No	No	No	No
Finished Good Schedule B Harmonized Tariff Code	3907.30.0000			

Safety Data Sheet



1. Identification

Name on Label: No Information

Product Name: W FL BLK9 BR HARD SURFACE PRIMER BLACK
Revision Date: 11/20/2019

Product Identifier: 353931
Supersedes Date: 11/19/2019

Recommended Use: Hard Surface Primer

Supplier: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA
Manufacturer: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

17% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Serious Eye Damage, category 1 H318 Causes serious eye damage.

GHS Label Precautionary Statements

P280 Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 If exposed immediately call a POISON CENTER or doctor/physician.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Amine Resin	PROPRIETARY	10-30	GHS05	H318
Carbon Black	1333-86-4	0.1-1.0	Not Available	Not Available
Titanium Dioxide	13463-67-7	0.1-1.0	Not Available	Not Available

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

First Aid - Skin Contact: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention. If swallowed, rinse mouth with water. If feeling unwell, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F. No unusual fire or explosion hazards noted.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

Storage: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL-CEILING
Amine Resin	PROPRIETARY	20.0	N.E.	N.E.	N.E.	N.E.
Carbon Black	1333-86-4	1.0	3 mg/m3	N.E.	3.5 mg/m3	N.E.
Titanium Dioxide	13463-67-7	1.0	10 mg/m3	N.E.	15 mg/m3	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State	Liquid	Decomposition Temperature, °C	N.D.
Color	No Information	pH	N.A.
Odor	Characteristic	Kinematic Viscosity	N.D.
Odor Threshold	N.E.	Solubility in Water	Slight
Freezing Point / Melting Point, °C	N.D.	Partition Coefficient, n-octanol/water	N.D.
Boiling Range, °C	100 - 537	Vapor Pressure	N.D.
Flammability	No Information	Evaporation Rate	Slower than Ether
Lower Explosion Limit, vol%	N.A.	Specific Gravity	1.319
Upper Explosion Limit, vol%	N.A.	Vapor Density	Heavier than Air
Flash Point, °C	100	Particle Characteristics	No Information
Auto-Ignition Temperature, °C	N.D.		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: No Information

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Irritating, and may injure eye tissue if not removed promptly.

Effects of Overexposure - Skin Contact: Low hazard for usual industrial handling or commercial handling by trained personnel.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

Effects of Overexposure - Ingestion: Substance may be harmful if swallowed.

Effects of Overexposure - Chronic Hazards: Contains carbon black. Chronic inflammation, lung fibrosis, and lung tumors have been observed in some rats experimentally exposed for long periods of time to excessive concentrations of carbon black and several insoluble fine dust particles. Tumors have not been observed in other animal species (i.e., mouse and hamster) under similar circumstances and study conditions. Epidemiological studies of North American workers show no evidence of clinically significant adverse health effects due to occupational exposure to carbon black.

Carbon black is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC and is proposed to be listed as A4- "not classified as a human carcinogen" by the American Conference of Governmental Industrial Hygienists. Significant exposure is not anticipated

No Information

during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of carbon black in the formula. Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010)

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
1333-86-4	Carbon Black	>15400 mg/kg Rat	N.E.	N.E.
13463-67-7	Titanium Dioxide	>10000 mg/kg Rat	2500 mg/kg	N.E.

N.E. - Not Established

12. Ecological Information

Ecological Information: Product is a mixture of listed components.

13. Disposal Considerations

Disposal: Dispose of material in accordance with local, state, and federal regulations and ordinances.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	N.A.	N.A.	N.A.
Proper Shipping Name:	Not Regulated	Not Regulated	Not Regulated	Not Regulated
Hazard Class:	N.A.	N.A.	N.A.	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	No	No	No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Serious eye damage or eye irritation

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No SARA 313 components exist in this product.

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

16. Other Information**HMIS RATINGS**

Health: 2* **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X

NFPA RATINGS

Health: 2 **Flammability:** 1 **Instability:** 0

Volatile Organic Compounds: 0 g/L

SDS REVISION DATE: 11/20/2019

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

Rust-Oleum Corporation believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Corporation makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.

Safety Data Sheet



www.toughandeasyfloors.com

1. Identification

Name on Label:	No Information		
Product Name:	CITADEL EPOXY RESIN	Revision Date:	2/17/2023
Product Identifier:	354982B	Supersedes Date:	New SDS
Recommended Use:	Epoxy Resin		
Supplier:	Rust-Oleum Industrial Flooring 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Industrial Flooring 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Warning

Possible Hazards

10% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
STOT, Single Exposure, category 3, RTI	H335	May cause respiratory irritation.

GHS Label Precautionary Statements

P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P321	For specific treatment see label.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local, regional and national regulations.
GHS SDS Precautionary Statements	
P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Epichlorohydrin-Bisphenol A Resin	25068-38-6	80-100	GHS07	H315-317-319-335
Phenol, Polymer with Formaldehyde, Glycidyl Ether	28064-14-4	7.0-13	Not Available	Not Available
Alkyl Glycidyl Ether	68609-97-2	5.0-10	GHS07	H315-317

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention. If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. If swallowed, rinse mouth with water. If feeling unwell, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F. No unusual fire or explosion hazards noted.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

Storage: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Epichlorohydrin-Bisphenol A Resin	25068-38-6	85.0	N.E.	N.E.	N.E.	N.E.
Phenol, Polymer with Formaldehyde, Glycidyl Ether	28064-14-4	15.0	N.E.	N.E.	N.E.	N.E.
Alkyl Glycidyl Ether	68609-97-2	15.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State	Liquid	Decomposition Temperature, °C	N.D.
Color	No Information	pH	N.A.
Odor	Solvent Like	Kinematic Viscosity	N.D.
Odor Threshold	N.E.	Solubility in Water	Slight
Freezing Point / Melting Point, °C	N.D.	Partition Coefficient, n-octanol/water	N.D.
Boiling Range, °C	261 - 260	Vapor Pressure	N.D.
Flammability	Does not Support Combustion	Evaporation Rate	Slower than Ether
Lower Explosion Limit, vol%	N.A.	Specific Gravity	1.141
Upper Explosion Limit, vol%	N.A.	Vapor Density	Heavier than Air
Flash Point, °C	94	Particle Characteristics	No Information
Auto-Ignition Temperature, °C	N.D.		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid excess heat. Keep from freezing.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Irritating, and may injure eye tissue if not removed promptly.

Effects of Overexposure - Skin Contact: Low hazard for usual industrial handling or commercial handling by trained personnel.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

Effects of Overexposure - Ingestion: Substance may be harmful if swallowed.

Effects of Overexposure - Chronic Hazards: No Information

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
25068-38-6	Epichlorohydrin-Bisphenol A Resin	11400 mg/kg Rat	>5000	25 g/L
28064-14-4	Phenol, Polymer with Formaldehyde, Glycidyl Ether	N.E.	N.E.	25
68609-97-2	Alkyl Glycidyl Ether	17100 mg/kg Rat	>3987 mg/kg Rabbit	N.E.

N.E. - Not Established

12. Ecological Information

Ecological Information: Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Dispose of material in accordance to local, state, and federal regulations and ordinances.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	N.A.	N.A.	N.A.
Proper Shipping Name:	Not Regulated	Not Regulated	Not Regulated	Not Regulated
Hazard Class:	N.A.	N.A.	N.A.	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	No	No	No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

16. Other Information**HMIS RATINGS**

Health: 2* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 1 Instability: 0

Volatile Organic Compounds: 0 g/L

SDS REVISION DATE: 2/17/2023

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

Rust-Oleum Industrial Flooring believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Industrial Flooring makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.